# **MASH UP**



Mash Up is Milliken's latest product concept developed with the specific objective of reducing waste within our industry.





The idea is simple but powerful. In any textile manufacturing environment, however responsible the manufacturing processes are, there will inevitably be some 'waste'. This might be overruns, cancelled orders or unused samples and all this material is first quality. Through the Mash Up collection, this material is put to good use and Milliken clients can benefit.

## **How Mash Up Works:**

We've combined our excess material into useable colour palettes and like constructions to offer a collection of mixed but visually cohesive combinations that can be used creatively to create fun and contemporary patchwork layouts on the floor. The results are sometimes unexpected but always stunning! Using these palettes Milliken customers can proactively reduce waste within our industry.

## **Mash Up Products:**

All products included in Mash Up offer:

- Cushion backing to provide luxurious underfoot comfort and impressive acoustic credentials
- The option to add TractionBack 2.0 for adhesive free installation
- Non directional / batchless layout possibilities
- A 5 year wear warranty

### What You'll Get:

- An environmentally responsible floorcovering product that is helping to minimise waste in the industry
- A floor covering with a high performance specification that is very affordable
- First quality carpet

#### What to order:

We've grouped the collections into like formats (tile or plank), consistent thicknesses and cohesive colour palettes.

- 1. Simply select a format tile or plank
- 2. Select your backing type WellBAC® Comfort Plus or Comfort Lite
- 3. Choose your colour palette
- 4. Place your order

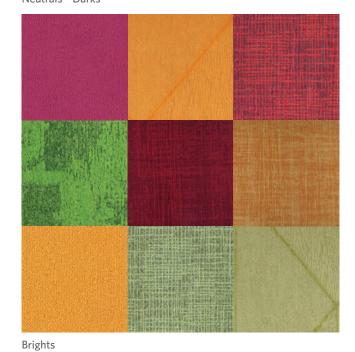
**50 cm Tile** - Examples of Colour Palettes\* - (Available with WellBac® Comfort Plus or Comfort Lite cushion backing)



Neutrals - Beiges



Neutrals - Darks



\*Images shown are suggestions of the colour palettes. Actual colours / designs within each palette will always vary.



Neutrals - Greys



Blues



Multi Coloured

#### 25 x 100cm Plank - Examples of Colour Palettes\* - (Available with WellBac® Comfort Plus or Comfort Lite cushion backing)



Multi Coloured

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<sup>\*</sup>Images shown are suggestions of the colour palettes. Actual colours / designs within each palette will always vary.

# **MASH UP**

WellBAC® Comfort Plus - Tile



Construction	Tufted, Textured Loop Pile
Face Fibre	100% Nylon
Finished Face Weight	600 g/m² - 915 g/m²
Gauge	39.4 / 10cm and 47.2 / 10 cm
Rows	39.3 - 47.2 / 10 cm
Finished Pile Height	3.2 - 5.0 mm
Standard Backing	WellBAC® Comfort Plus 90% recycled open cell polyurethane cushion backing Available with TractionBack® on request
Nominal Total Thickness	9.9 - 11.4 mm
Tile Size	50 cm x 50 cm
Nominal Total Weight	4100 - 4700 g/m <sup>2</sup>
Tiles per Box	18 (4.5m²)

PERFORMANCE	
Flammability (Euroclassification EN13501:1-2018)	Class Cfl - s1
Flammability (Radiant Panel ASTM-E-648)	Class 1
Flammability (Hot Metal Nut BS4790)	Low Radius of Char
Use Classification (EN 1307)	Class 33 Heavy Commercial Use
Castor Chair (BS EN 985:2001)	Class A – Intensive use (r value $\geq$ 2.4)
Static Electricity (ISO 6356)	Pass ≤ 2.0 KV Permanent Conductive Fibre
Impact Sound (ISO 10140-3)	Minimum 33 dB $\Delta L_{w}$
Sound Absorption (ISO354)	Minimum 0.30 Class D

#### **ENVIRONMENTAL**

Minimum 59% recycled content by total product weight

Manufactured in ISO14001 certified location using renewable sources

M/PACT Carbon Neutral Floors, Estimated average 8.27~kg CO $_2~e/m^2$  Embodied Carbon (EPD calculation A1-A3) Cradle to Gate footprint 100% off set

#### **WARRANTIES**

5 year wear warranty

Lifetime Antistatic guarantee

Latent Defects guarantee

CERTIF	CERTIFICATIONS www.millikenfloors.com/gb/to												
	K Z							bsi S0 14001:2015 Environmental Management	ISO SOOT:2015 Over Pressupervent	bsi Iso Isoooti Isaayanaati	BRE/Global Verified ELS		
EPISSIONS DANS L'AIR INTÉRIEUR'  A+ A B C	PHOF	M/PACT											





## **MASH UP**

Comfort Lite - Tile



Construction	Tufted, Textured Loop Pile
Face Fibre	100% Nylon
Finished Face Weight	420 g/m² - 610 g/m²
Gauge	39.4 / 10 cm and 47.2 / 10 cm
Rows	37.5 - 65 / 10 cm
Finished Pile Height	2.2 - 3.4 mm
Standard Backing	Comfort Lite 90% recycled open cell polyurethane cushion backing Available with TractionBack® on request
Nominal Total Thickness	8.1 - 9.4 mm
Tile Size	50 cm x 50 cm
Nominal Total Weight	3700 - 4100 g/m²
Tiles per Box	20 (5m <sup>2</sup> )

PERFORMANCE	
Flammability (Euroclassification EN13501:1-2018)	Class Bfl - s1
Flammability (Radiant Panel ASTM-E-648)	Class 1
Flammability (Hot Metal Nut BS4790)	Low Radius of Char
Use Classification (EN 1307)	Class 33 Heavy Commercial Use
Castor Chair (BS EN 985:2001)	Class A - Intensive use (r value $\geq$ 2.4)
Static Electricity (ISO 6356)	Pass ≤ 2.0 KV Permanent Conductive Fibre
Impact Sound (ISO 10140-3)	Minimum 28 dB $\Delta L_{\rm w}$
Sound Absorption (ISO354)	Minimum 0.25 Class E

#### **ENVIRONMENTAL**

Minimum 59% recycled content by total product weight

Manufactured in ISO14001 certified location using renewable sources

M/PACT Carbon Neutral Floors, Estimated average 5.74 kg  $\rm CO_2$  e/m² Embodied Carbon (EPD calculation A1-A3) Cradle to Gate footprint 100% off set

#### **WARRANTIES**

5 year wear warranty

Lifetime Antistatic guarantee

Latent Defects guarantee

CERTIF	CERTIFICATIONS www.millikenfloors.com/gb/te												
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## **MASH UP**

WellBAC® Comfort Plus - Plank



Construction	Tufted, Textured Loop Pile
Face Fibre	100% Nylon
Finished Face Weight	870 g/m <sup>2</sup> - 915 g/m <sup>2</sup>
Gauge	39.4 / 10cm and 47.2 / 10 cm
Rows	46.2 - 47.2 / 10 cm
Finished Pile Height	4.3 - 4.6 mm
Standard Backing	WellBAC® Comfort Plus 90% recycled open cell polyurethane cushion backing Available with TractionBack® on request
Nominal Total Thickness	11.4 - 12.2 mm
Plank Size	25 cm x 100 cm
Nominal Total Weight	4600 - 4700 g/m²
Planks per Box	8 (2.0m²)

PERFORMANCE	
Flammability (Euroclassification EN13501:1-2018)	Class Cfl - s1
Flammability (Radiant Panel ASTM-E-648)	Class 1
Flammability (Hot Metal Nut BS4790)	Low Radius of Char
Use Classification (EN 1307)	Class 33 Heavy Commercial Use
Castor Chair (BS EN 985:2001)	Class A – Intensive use (r value $\geq$ 2.4)
Static Electricity (ISO 6356)	Pass ≤ 2.0 KV Permanent Conductive Fibre
Impact Sound (ISO 10140-3)	Minimum 33 dB $\Delta L_{\rm w}$
Sound Absorption (ISO354)	Minimum 0.30 Class D

#### **ENVIRONMENTAL**

Minimum 58% recycled content by total product weight

Manufactured in ISO14001 certified location using renewable sources

M/PACT Carbon Neutral Floors, Estimated average 9.73 kg  $\rm CO_2$  e/m² Embodied Carbon (EPD calculation A1-A3) Cradle to Gate footprint 100% off set

#### **WARRANTIES**

5 year wear warranty

Lifetime Antistatic guarantee

Latent Defects guarantee

CERTIF	CERTIFICATIONS www.millikenfloors.com/gb/to												
	K Z							bsi S0 14001:2015 Environmental Management	ISO SOOT:2015 Over Pressupervent	bsi Iso Isoooti Isaayanaati	BRE/Global Verified ELS		
EPISSIONS DANS L'AIR INTÉRIEUR'  A+ A B C	PHOF	M/PACT											





# **MASH UP**

Comfort Lite Plank



Construction	Tufted, Textured Loop Pile
Face Fibre	100% Nylon
Finished Face Weight	490 g/m² - 560 g/m²
Gauge	47.2 / 10cm
Rows	37.5 - 44 / 10 cm
Finished Pile Height	2.5 - 2.9 mm
Standard Backing	Comfort Lite 90% recycled open cell polyurethane cushion backing Available with TractionBack $^{\rm B}$ on request
Nominal Total Thickness	8.3 - 8.9 mm
Plank Size	25 cm x 100 cm
Nominal Total Weight	4000 g/m <sup>2</sup>
Planks per Box	12 (3m²)

PERFORMANCE	
Flammability (Euroclassification EN13501:1-2018)	Class Bfl - s1
Flammability (Radiant Panel ASTM-E-648)	Class 1
Flammability (Hot Metal Nut BS4790)	Low Radius of Char
Use Classification (EN 1307)	Class 33 Heavy Commercial Use
Castor Chair (BS EN 985:2001)	Class A – Intensive use (r value $\geq 2.4$ )
Static Electricity (ISO 6356)	Pass ≤ 2.0 KV Permanent Conductive Fibre
Impact Sound (ISO 10140-3)	31 dB $\Delta L_{\rm w}$
Sound Absorption (ISO354)	Minimum 0.25 Class E

#### **ENVIRONMENTAL**

Minimum 60% recycled content by total product weight

Manufactured in ISO14001 certified location using renewable sources

M/PACT Carbon Neutral Floors, Estimated average 5.46 kg  $\rm CO_2$  e/m² Embodied Carbon (EPD calculation A1-A3) Cradle to Gate footprint 100% off set

#### **WARRANTIES**

5 year wear warranty

Lifetime Antistatic guarantee

Latent Defects guarantee

CERTIF	CERTIFICATIONS www.millikenfloors.com/gb/to												
	K Z							bsi 50 14001:2015 Environmental Management	ISO SOOT:2015 Over Pressupervent	bsi Iso Isoooti Isaayanaati	BRE/Global Verified ELS		
EPISSIONS DANS L'AIR INTÉRIEUR'  A+ A B C	PHOF	M/PACT											



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